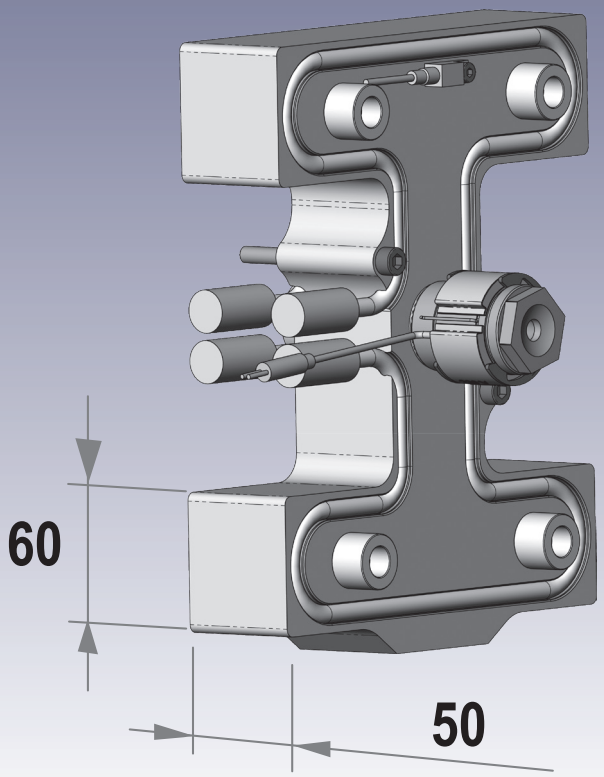
Hot Runner Manifold Series V-50

Catalog



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Hot Runner System - Bolt Down Manifold

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

Product Type

Hot runner manifold V-50 series are characterised by the following dimensions:

	J2	M
Flow bore (Standard)	Ø 12 mm	50 mm
Flow bore (optional / min.)	Ø 10 mm	50 mm
Flow bore (optional / max.)	Ø 14 mm	55 mm

Components

Melt flow components

1. Manifold block including heaters, connections and thermocouple.
2. Inlet bushing (including heater).

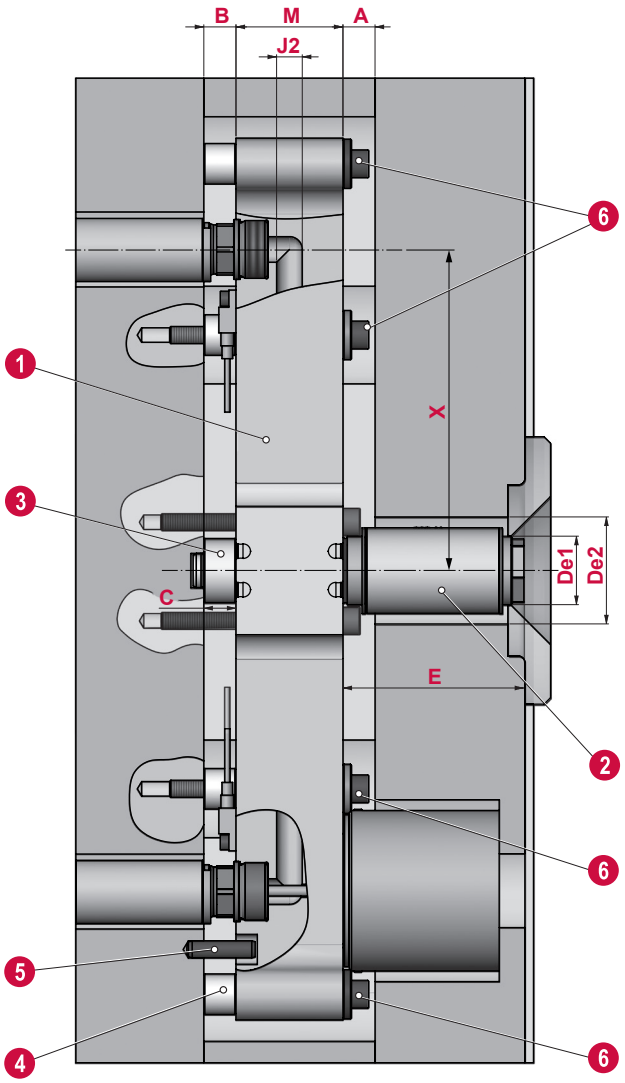
Attached parts and accessories

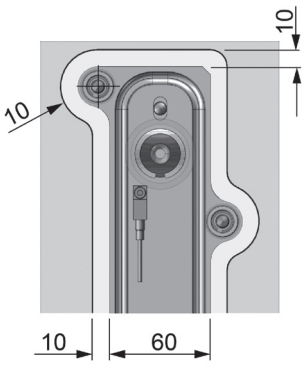
3. Center support
4. Support pillar
5. Dowel
6. Fastening screw

No screws at center support position if **X** is smaller than 150 mm.

Major Dimensions (mm)

A	Manifold cutout, right (above)	15
B	Manifold cutout, left (below)	15
C	Height center support	15
	IB32	
De1	Ø of contact inlet bushing	Ø32
De2	Ø of cutout inlet bushing	Ø50
E	Height inlet bushing	15/45/ 65/85





Attached Parts and Accessories

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

Attached parts and accessories for the V-55 Bolt Down style manifold.

3 Center support

Center support	Lcs (mm)
MCS30-20-03	15

4 Support pillar

Support pillar	Dsp (mm)	Lsp (mm)
MSPL 13 15	ø13	15

5 Dowel

→ DIN7979: 8 m6

6 Fastening screws

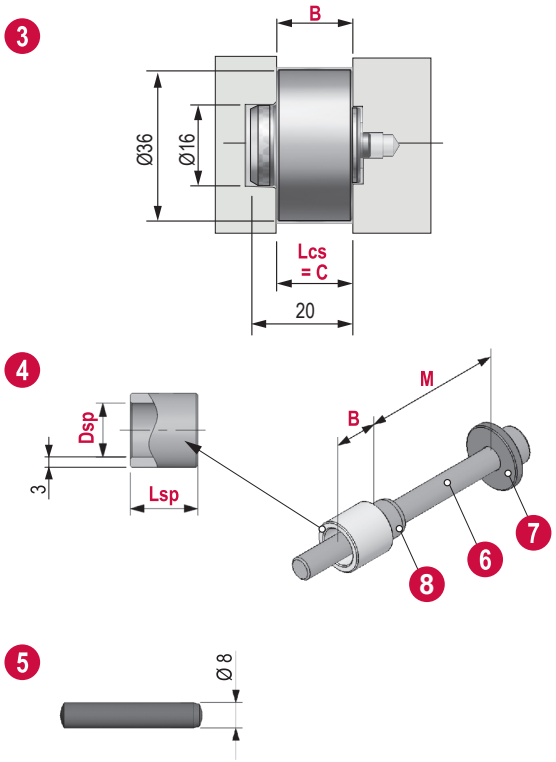
→ DIN912: M8x85

7 Washers

→ DIN6340: 8.4-ST

8 Spring dowel

→ DIN7346: 13x20 ST



Hot Runner System - Thrust Pad Manifold

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

Product Type

Alternatively, the V-50 series can be supplied with Thrust Pad Support.

Hot runner manifold V-50 series are characterised by the following dimensions:

	J2	M
Flow bore (Standard)	Ø 12 mm	50 mm
Flow bore (optional / min.)	Ø 10 mm	50 mm
Flow bore (optional / max.)	Ø 14 mm	55 mm

Components

Melt flow components

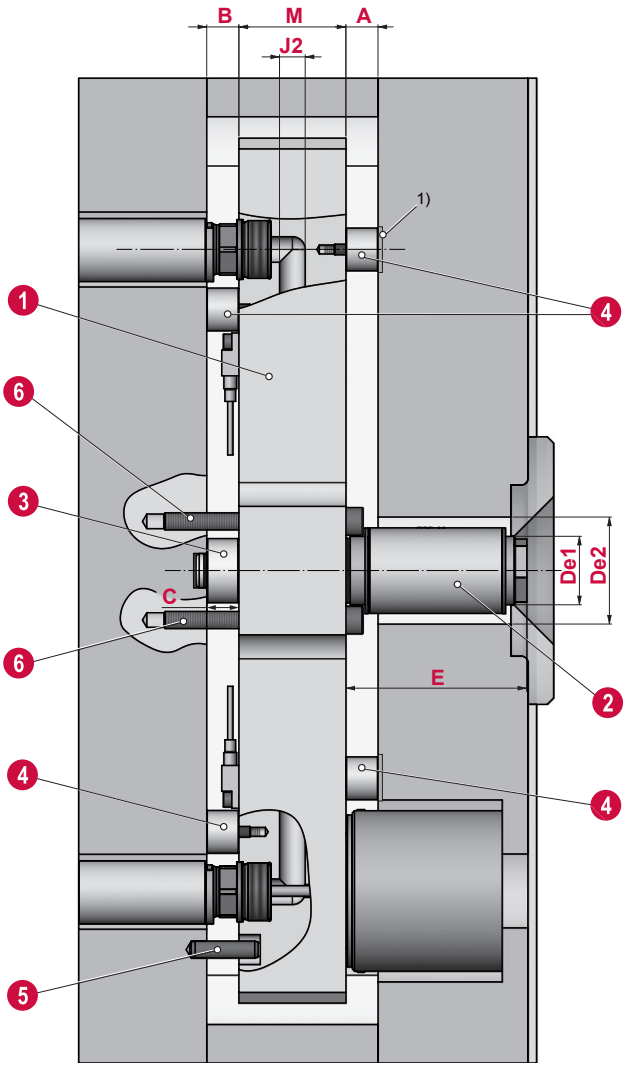
1. Manifold block including heaters, connections and thermocouple.
2. Inlet bushing (including heater).

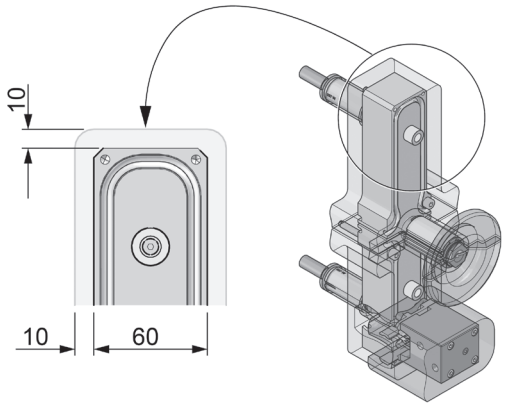
Attached parts and accessories

3. Center support
4. Thrust pad
5. Dowel
6. Fastening screw

Major Dimensions (mm)

A	Manifold cutout, right (above)	15
B	Manifold cutout, left (below)	15
C	Height center support	15
	IB32	
De1	Ø of contact inlet bushing	Ø32
De2	Ø of cutout inlet bushing	Ø50
E	Height inlet bushing	15/45/ 65/85





1) Installation of hardened insert opposite thrust pad is recommended. Not supplied with the hot runner system.

Attached Parts and Accessories

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

Attached parts and accessories for the V-50 with Thrust Pad style manifold.

3 Center support

Center support	Lcs (mm)
MCS36-15-03	15

4 Thrust pad

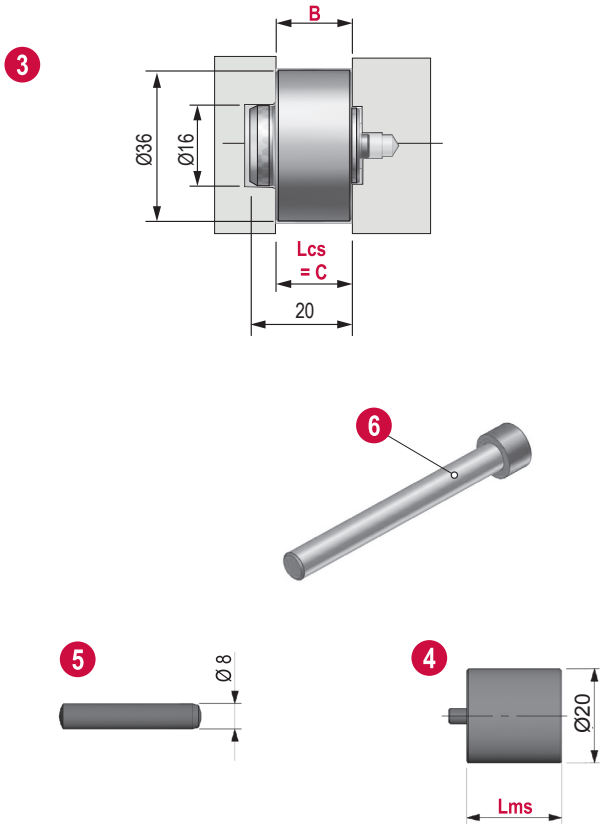
→ TP20-15-01
→ TP20-10-01

5 Dowel

→ DIN7979: 8 m6

6 Fastening screws

→ DIN912: M8x85



Installation of hardened insert opposite thrust pad is recommended. Not supplied with the hot runner system.

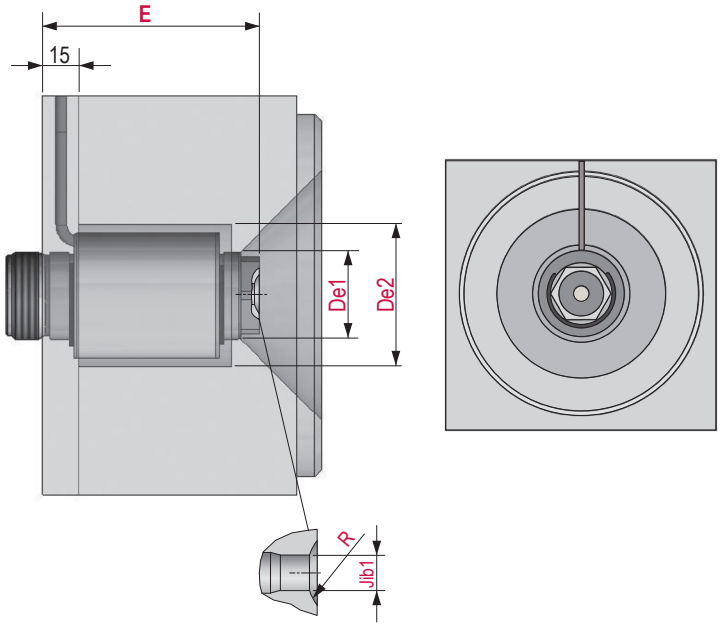
Inlet Bushings

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

Inlet bushings which can be combined with hot runner manifolds of series V-50:
2 IB32...15...45...65...85

→ threaded into manifold

2



Type	E (mm)	De1 (mm)	De2 (mm)	R (mm)	Jib1 (mm)		Heater power (Watt)
IB32-015	15	32	50	max. 40	6 / 8 / 10		-
IB32-045	45	32	50	max. 40	6 / 8 / 10		400W
IB32-065	65	32	50	max. 40	6 / 8 / 10		400W
IB32-085	85	32	50	max. 40	6 / 8 / 10		445W

Manifold Types and Styles

Illustrations simplified, schematically drawn and not to scale. All dimensions in mm.

1 Manifolds in Standard Shape

Manifolds in standard shape have been designed by implementing the standard cavity and runner layouts which are widely used in practice: I, H, X and Y.

Shown on the right there are several examples for manifolds in standard shape based on the components of series V-50. They are designed and made according to the customer's specification.

Using capital letters to describe the different manifold shapes does not only refer to the shape of the manifold but also to the runner layout inside the manifold. The number represents the number of nozzles attached to the manifold.

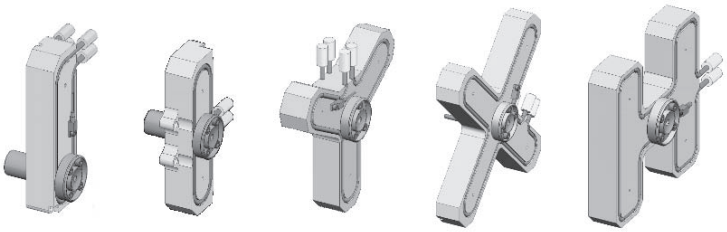
2 Manifolds in Customised Shape

Manifolds in customised shape are designed and made according to the customer's specification by using components of the selected manifold series.

3 Bridge Manifolds

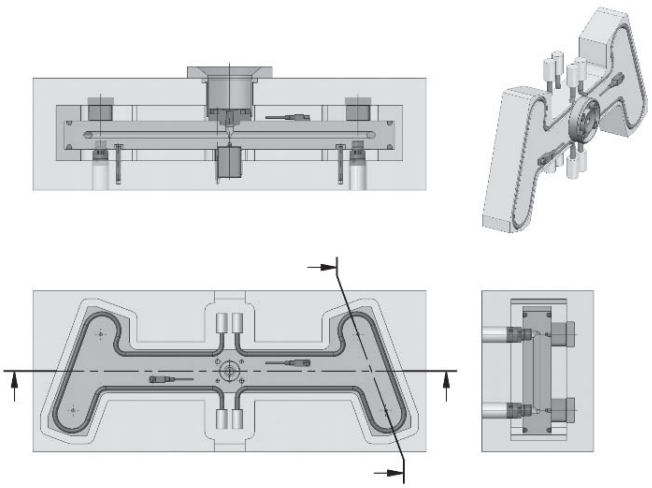
Bridge manifolds make it possible to combine several manifolds to one feed system. They are designed and made according to the customer's specification by using components of the selected manifold series.

1



I1 I2 , I3, I4 ... Y3 ... X4 ... H4 ...

2



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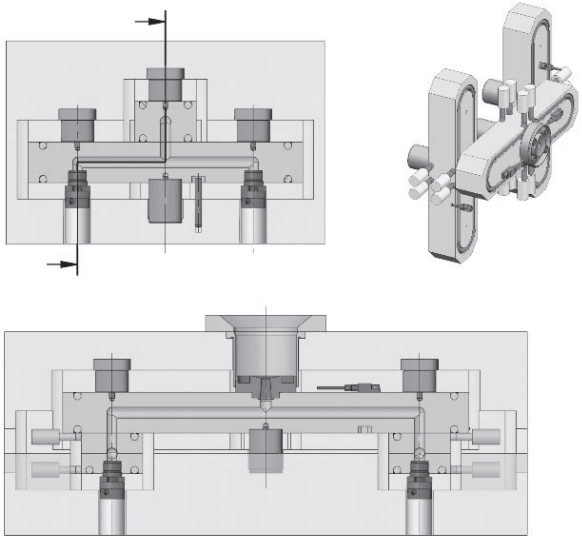

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